

# SLIDE-LOK®

## Garage & Storage Cabinets

**READ ALL INSTRUCTIONS BEFORE YOU BEGIN.  
DO NOT JUMP AHEAD OF ANY STEP.**

If this is your first time assembling a SLIDE-LOK cabinet, you may find it helpful to first assemble the cabinet without gluing to give yourself the opportunity to become familiar with the assembly process of SLIDE-LOK storage cabinets. All components will slide together without force or effort if the dovetails are lined up properly. Do not force. If force or exertion is necessary, pieces are not aligned correctly. Take apart and start over. Be sure to glue all joints at time of assembly. Allow glue to completely dry before installing.



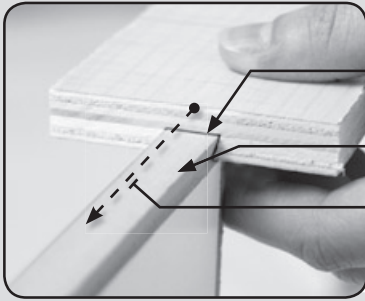
**Jack's  
Design  
Center**

# Cabinet Drawer Assembly and Installation

Assembly Instructions

[slide-lok.com/assembly/CabinetDrawer](http://slide-lok.com/assembly/CabinetDrawer)

## The Patented Dovetail Assembly System



**Female Dovetail**  
Glue this edge

**Male Dovetail**

**Slide Together**  
Slide Female dovetail into Male dovetail

### Quick And Easy Assembly

All components will slide together without force or effort if the dovetails are lined up properly. If force or exertion is necessary, pieces are not aligned correctly.

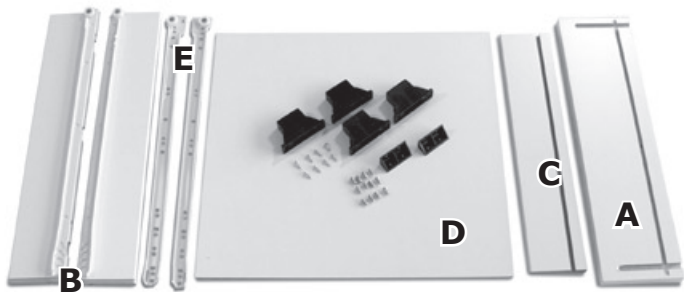


**Simply Slide A Into B  
It's That Easy!**

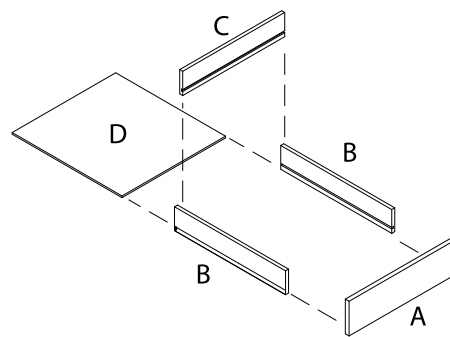
**THESE DRAWERS WILL FIT THE B2431, S242424 AND P246824**

### Step 1. - Identify all Pieces

Remove cabinet parts from box and identify all pieces as pictured in fig. 1.

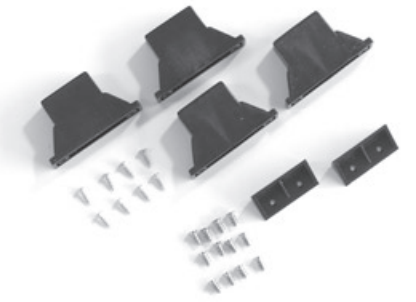


[ fig 1 ]



A. Drawer Front  
B. Drawer Sides With Drawer Guides Attached (L & R)  
C. Drawer Back  
D. Drawer Bottom (1/4" white Masonite)  
E. Cabinet Drawer Guides

- (4) Cabinet Drawer Supports
- (2) Corner Brackets
- (12) Euro screws
- (8) 1/2" screws



### Step 2. - Assembling Drawer Front and Sides



[ fig 2 ]

Glue female dovetail joints on drawer front "A" fig 2 Then slide drawer sides "B" into dovetails on drawer front with drawer guides to the outside of drawer, see figure 2A and 2B. Align the grooves that hold the drawer bottom in place, see figure 2C and 2D

**NOTE:**  
A general purpose carpenters wood glue is recommended for assembly. Apply a 1/16" bead of glue to the entire length of the female Dovetail joint



[ fig 2A ]



[ fig 2B ]



[ fig 2C ]



[ fig 2D ]

### Step 3. - Attach Drawer Bottom



[ fig 3 ]

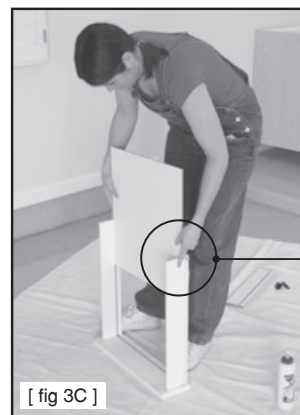
Glue all grooves in the front and side panels, see figure 3, 3A and 3B. Slide drawer bottom "D" into grooves in the drawer sides "B" until it enters the Groove in the drawer front "A", see figure 3C and 3E



[ fig 3A ]



[ fig 3B ]



[ fig 3C ]



[ fig 3D ]



[ fig 3E ]

### Step 4. - Attach Drawer Back



[ fig 4 ]

Glue the groove on the Drawer Back, see figures 4 and 4A. Slide Drawer Back "C" into groove until it rests on the drawer bottom see figures 4B, 4C and 4D.



[ fig 4A ]



[ fig 4B ]



[ fig 4C ]

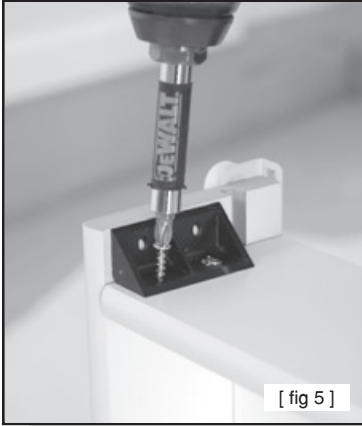
**Note:** a small bead of glue on the bottom edge of the Drawer Back will add strength to the drawer back and drawer bottom joint.



[ fig 4D ]

Remember to follow the steps exactly as shown. Do not jump ahead, or you'll get tangled up!

## Step 5. - Attach Corner Blocks

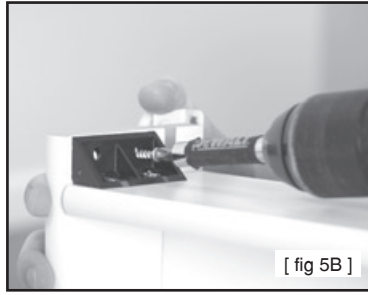


[ fig 5 ]

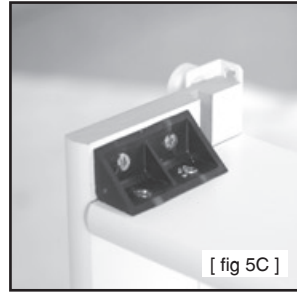
Using the corner brackets, attach drawer back to drawer sides. Hold drawer back level and screw corner block as in figures 5, 5A and 5B. Repeat for other side, see figure 5D.



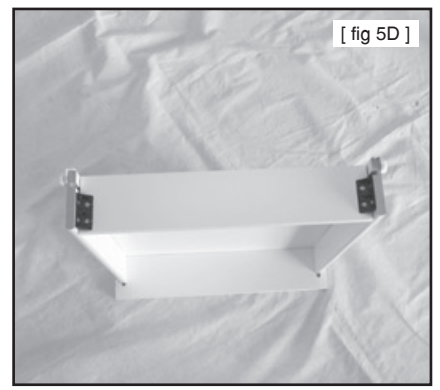
[ fig 5A ]



[ fig 5B ]



[ fig 5C ]



[ fig 5D ]

## Step 6. - Installing Cabinet Hardware into Cabinet - Drawer Supports



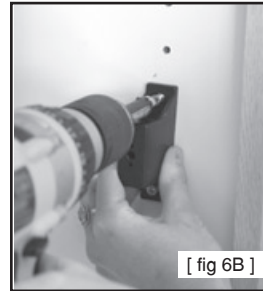
[ fig 6 ]

Using the cabinet drawer supports, locate the area you want to put the drawer into (fig. 6) and attach drawer support with two euro screws into the holes in side of cabinet, see figures 6A and 6B. Make sure all of the drawer supports are level and on both sides of cabinet as in figure 6C.



[ fig 6A ]

**Note:** It may be helpful to first start the euro screws through the top and bottom holes on the Drawer Supports to assist in lining up the support to the holes on the cabinet sides.



[ fig 6B ]



[ fig 6C ]

## Step 7. - Attach Drawer Guides

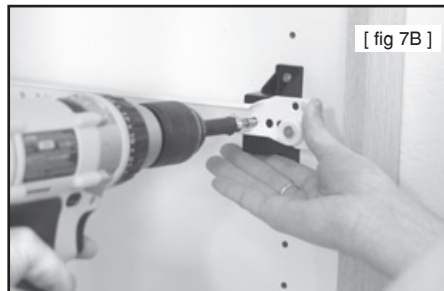


[ fig 7 ]

The cabinet drawer guides are marked left or right, see figure 7. Take the appropriate drawer guide and attach it to the drawer support. Make sure the holes line up in front and back of drawer guide (fig. 7A) and screw in with a euro screw, see fig 7B and 7C.



[ fig 7A ]



[ fig 7B ]



[ fig 7C ]

## Step 8. - Installing Drawer



[ fig 8 ]

Align drawer guide with cabinet guide, see figure 8. Push drawer in as in figure 8A and 8B. **Congratulations!** You have just finished installing a cabinet drawer, see figure 8C. Repeat step 5 for as many drawers you have.

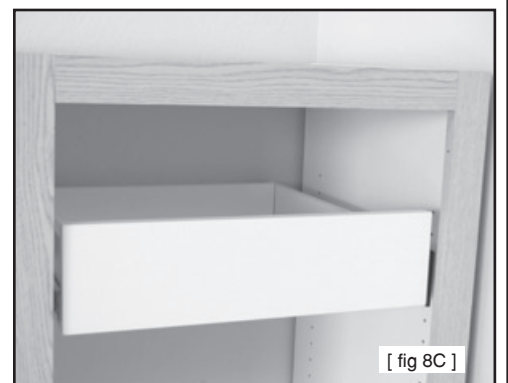


[ fig 8A ]



[ fig 8B ]

**NOTE:** These drawers will fit the B2431, S242424 and P246824



[ fig 8C ]



### Design Your Own SLIDE-LOK Storage Solution

Visit Jack's Design Center, an interactive SLIDE-LOK Storage System design tool, which will enable you to design your own SLIDE-LOK Storage system online.

Jack's Design Center simplifies the process of designing your own SLIDE-LOK Storage Solution with features such as user dimensions, a parts list generator and the ability to print your SLIDE-LOK creation, making ordering your next SLIDE-LOK Storage System easier than ever.

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